A DVIII	TPM CIRCLE NO		ACTIVITY	KK	QM	PM	JH :	SHE	ОТ	DM	E&T	VAIZENI IDEA CLIEET			
ADVIK P14	TPM CIRCLE NA DEPT :- Manufa		LOSS NO. / STEP RESULT AREA	P	Q	DEF :- A		С	D	S	М	KAIZEN IDEA SHEET			
	L NAME:- Auto Fu		MACHINE / STAGE :- To				I			-		Operation No. 10			
KAIZEN THEME: To Prevent the may happen Defect at retainer pressing stage in A491			IDEA :- Fixture design to be change.												
AFC Assy. cell			COUNTERMEASURE: Fixture design changed &							BENCHMARK 0 TARGET 0					
WIDELY/DEEPLY:-			No chance of wrong loading & defect.								KAIZEN START 20.02.2016				
PROBLEM / PRESENT STATUS :- Chance of										KAIZEN FINISH 28.02.2016					
cover wrong loading while assy. in cover locating fixture & may happen defect. Before Cover Locating										TEAM MEMBERS :- N.S.Pujari , Mr. Shanthkumar					
			After Video clip							-					
									BI	BENEFITS :-					
									1.	1.Prevent In-house rejection.					
										KAIZEN SUSTENANCE					
Video	clip Fixture	BEFORE					Al	FTER	(00:			
WHY - WHY ANALYSIS Why1: May Happen	er	RESULT :-							HOW TO DO: FREQUENCY: Irreversible kaizen.						
pressing stage. Why2: Chance of cov	ver wrong loadir	na while													
assy. in cover locating	•	ig writte			Dr	event N	/lav								
Why 3:- Weak Fixture design.			By Luck No Prevent May happen defect												
	-		defect			by			CC	1 T20	NCH	RRED FOR MAKING KAIZEN			
ROOT CAUSE :- Weak Fixture design.			improvement.							MATERIAL COST LABOUR COST TOTAL COST					
	•									NR 80		IN RS IN RS 200.0 INR 1000.0			
										SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT					
REGISTRATION NO. & DATE: 1009 & 29.02.16										SR. CELL TARCET DESPONSIBILITY STATUS					
REGISTERED BY :- Guru Basappa									NO		-				

MANAGER'S SIGN :- N.S.Pujari